

(No Model.)

O. PLUMMER.

Drill Press Safety

No. 274,026.

Patented Mar. 13, 1883.

Wear eye protection.

Don't wear gloves or loose fitting clothes.

Run drill at correct cutting speed.

Use a vise or clamp for small material.

Remove chips with a brush, never by hand.

Ease up on pressure as bit breaks through material.

Don't drill with too much pressure.

Always use a sharp bit.

If the bit binds, shut machine off and turn backwards by hand.

Withdraw bit frequently when drilling deep holes.

Drill a smaller pilot hole when using large bits in metal.

Never run machine with belt guard open.

Remove drill chuck key immediately after using.

Never leave machine running unattended.

Fasten machine to bench or floor.

Keep floor area around tool clear.

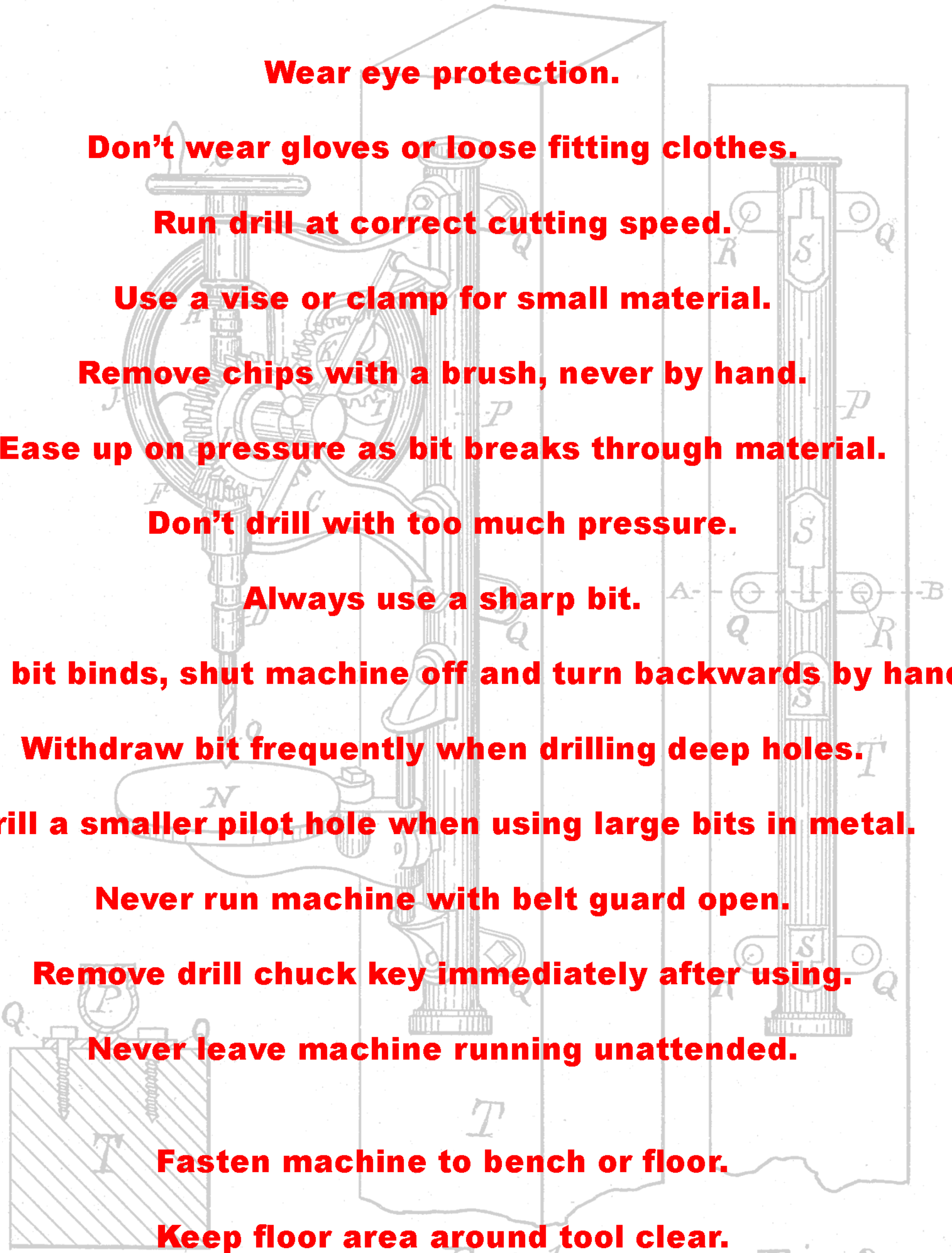


Fig. 3.
Line A.B.

Fig. 1.

Fig. 2.

WITNESSES

INVENTOR

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Osgood Plummer